

**KEY MACHINES**

**Ilco Ultracode™ Key Machine**



The Ilco Ultracode™ is an electronic key cutting machine for code cutting cylindrical, automotive and flat keys. This revolutionary machine is able to operate stand-alone or connected to a personal computer in conjunction with Ilco's Kreate-A-Key code software. No other electronic key machine better meets the demands of today's professional key cutting centers.

*Features*

- Duplication Function – An optional patented laser optical reader allows Ultracode operators to quickly and easily duplicate single and double sided keys
- Extensive Code Database – The Ultracode is pre-loaded with over 1300 digital depth and spacing data cards for precise cutting. Up to 200 user defined (Design-A-Key™) data cards can be created without the need for a personal computer, further enhancing the machine's extensive capabilities and wide application range.
- Variety of Cut Types – A wide range of lock systems can be cut on the Ultracode including single-sided, double-sided, Medeco® and Tibbe® keys. The on-board database and software allows the operator to select the cut type (laser, regular, flat or plunge) best suited for the selected application
- Speed and Precision – No other electronic key machine rivals the Ultracode's 14 second cycle time and ±.001 tolerances. Users will be amazed by the consistent speed and accuracy of the Ultracode machine.

*Specifications*

Cutter Motor: Single phase and speed, 110V 60Hz  
 Diagnostics: Incorporated in the machine's internal program  
 Carriage movements:  
     On roller guides, controlled by step motors and sensors  
 Clamp: Four sides  
 Calibration: By means of an electromechanical device  
 Standard Cutter: D716549ZB (HHS)  
 Dimensions: 19.7"W × 19.7"D × 16.5"H  
 Weight: 81 lbs

**Part No.**  
 ILC Ultracode

**Universal II Key Machine**



Ilco's Universal II card type code cutting machine originates commercial, residential and automotive keys. It allows the operator to cut different keys in seconds. Code cards are easily identified by both lock manufacturer and Ilco card number. The easy to use, informative cards include space and depth markings and tables, the correct cutter to use, vise jaw position, key gauging method and correct key blank.

*Features*

- 120 total cards, 112 by manufacturer and 8 micrometer, allow the operator to change setup quickly
- Up to date card selection covers current key applications
- Code cards and cutters are interchangeable between the Universal II and other competitive machines
- Easy view code card design enhances accuracy and speed
- Titanium nitride coating provides extra long cutter life
- Superior dial depth adjustment system provides quicker, more precise calibration
- "Flapper style" key blank alignment gauge ensure accurate, level key placement
- Quick rate depth and spacing drive shafts speed up the key cutting process
- Tilting cutter head for making angled cuts on Medeco® keys and similar types
- Includes binder to hold cards, standard and U-shaped tip stops, T14MC and TCW1011 cutters, steel stabilizer shim and tools to change cutters and adjust machine

**Part No.:** ILC Universal

*Specifications*

Voltage: 110VAC 3.5 Amps  
 Motor: 1/4 hp capacitor start type  
 Dimensions: 12"W × 14"D × 10"H  
 Weight: 37.5 lbs.

**Lever Operated ILC MK2 • Commercial***For Schlage*

The commercial version of the Exacta code machine. Makes keys by number to factory specifications. Precision engineered to cut consistently accurate keys. Parts available for Dominion, Best/Falcon, Kwikset, Schlage, Weiser keys.

**Part No.**  
ILC MK2-SCH

**ILC 017 • Automatic Duplicator**

*Duplicates Cylinder & Automotive Key Blanks*



Hands-free cutting! Load and align the keys, press the start button and the 017 begins to cut, tracing the key twice. With a cycle time under 20 seconds, this machine is ideal for high volume key cutting. Designed to cut cylinder keys, including large bow (head) and double-sided keys.

Rod wipers (carriage seals) prevent brass chips from accumulating on the carriage shaft. Equipped with four safety interlock switches.

*Features*

- Two-way reversible vise jaws securely clamp residential, padlock keys.
- Will duplicate large bow hotel-motel keys and car keys (like Ford Escort and GM Cavalier).
- Meets OSHA and CSA/NRTL/C requirements.
- Features a soft-touch deburring brush.
- Cutter is made of high speed tool steel, coated with titanium nitride for longer cutting life.
- Quick, simple, dependable operation.

*Specifications*

Motor: 110V, standard; also 220V and 12V-DC; all 1/4 hp, 1725 rpm

Vise Jaws: Super Jaw 1, reversible

Cutter: P-9MC, titanium nitride coated

Dimensions: 11"W x 14"D x 9"H

Weight: 40 lbs.

**Part No.**

ILC 017 110V

**Bravo III Semi Automatic Key Machine**

The Bravo III is a high quality and sturdy semi-automatic key machine that is reliable and dependable. Lever operated, the Bravo III is equipped with four way vise jaws that securely clamp residential, commercial, padlock and automotive keys without adapters. The Bravo III key machine is provided with the versatile CU50A cutter and a corresponding cutter guide. The durable cobalt steel cutter ensures a smooth, clean, accurate cut every time. The cutter is designed to cut the common North American key blanks such as Kwikset Ultramax, older GM® and others that have 90° first cut biting characteristics.

*Features*

- Wide spacing between vise jaws accommodates new, longer keys and large headed keys
- Carriage is spring loaded, provides consistent cutting pressure reducing the potential for miscuts
- Automatic cutter start feature is controlled by a micro-switch that is activated by raising or lowering the carriage
- Precise adjustments—A tracer point with micrometer regulation that makes it quick and easy to adjust depth of cut and is simple to replace when worn
- Carriage release button can only be activated when the key gauges are in the down position
- Two carriage shafts ensure sensitivity and precision in the cutting movement
- Includes a soft touch deburring nylon brush

*Specifications*

Motor: 110VAC; 1/4 hp capacitor start

Vise Jaws: D507215BA (precision 4 way)

Cutter: CU50A milling cutter, cobalt steel, flat left side

Dimensions: 15"W x 20"D x 20"H

Weight: 47 lbs.

**Part No.**

ILC Bravo

**ILC 044 • Semi-Automatic, Lever Operated**

*Duplicates Cylinder & Automotive Key Blanks*



The 044 Performance Series key machine is both fast and accurate! Once keys are loaded, release the carriage mechanism and, with one easy flip of the operating lever, an accurate duplicate is made. It's that easy. Especially useful when a customer wants multiple copies of the same key. The semi-automatic design enables duplication with greater speed and efficiency. Equipped with versatile Super Jaw 2 fourway vise jaws and a CU20 type milling cutter, the 044 provides superior key gripping and the ability to duplicate almost any standard cylinder key.

*Features*

- Wide spacing between vise jaws; accommodates new, longer keys.
- Dial type depth adjustment system simplifies calibration and improves accuracy
- Ideal for mobile use; efficient 1/4 Hp motor will operate with most inverters and generators that supply 500 watts or higher outputs (115 Volt AC)
- Smooth operating, trouble free mechanism controls lateral carriage movement.
- Four-way reversible vise jaws securely clamp keys without adapters, including double-sided keys
- Carriage is spring loaded; provides consistent cutting pressure, reduces potential for miscuts.
- Features "soft-touch" deburring brush.
- Special device guards against cutter contact with vise jaws.
- Circuit breaker protected
- Chip tray provided.
- Meets OSHA and CSA/NRTL/C requirements.

*Specifications*

Motor: 110V standard; also 220V and 12V-DC; all 1/4 hp, 1725 rpm.

Vise Jaws: Super Jaw 2, four-position

Cutter: CU20 milling cutter, flat left side

Dimensions: 14 1/2"W x 16"D x 10"H

Weight: 35 lbs.

**Part No.**

ILC 044 110V

**ILC 045 • Manual Duplicator**

*Duplicates Cylinder & Automotive Keys*



The ILC 045 is the perfect basic key duplicator for virtually any key cutting outlet. Economical, accurate and easy to operate, the 045 is loaded with useful features any user will readily appreciate. Its performance tested design makes it excellent for either shop or mobile use and assures years of dependable service!

*Features*

- Wide spacing between vise jaws; accommodates new, longer keys.
- Dial type depth adjustment system simplifies calibration and improves accuracy
- Ideal for mobile use; efficient 1/4 Hp motor will operate with most inverters and generators that supply 500 watts or higher outputs (115 Volt AC)
- Special device guards against cutter contact with vise jaws.
- Four-way reversible vise jaws securely clamp residential, padlock, and automotive keys without adapters, including double-sided keys
- Features a soft-touch deburring brush.
- Cutter is made of high speed tool steel, coated with titanium nitride for longer cutting life.
- Built in circuit breaker protection
- Chip tray provided.
- Meets OSHA and CSA/NRTL/C requirements.

*Specifications*

Motor: 110V standard; also 220V and 12V-DC; all 1/4 hp, 1725 rpm.

Vise Jaws: Super Jaw 2, four-position

Cutter: P-X23MC

Dimensions: 14 1/2"W x 17 1/2"D x 8 3/4"H

Weight: 32.8 lbs.

**Part No.**

ILC 045 110V

## ILC 046 • Manual Duplicator

*For Flat Keys, Safe Deposit, Locker Keys*



Duplicator for flat style keys. Accurate, economical, and easy to operate, the 046 is the ideal solution for duplicating safe deposit and similar flat type keys. Loaded with useful features that any user will appreciate, it is an excellent choice for either shop or mobile use. Performance tested design assures years of dependable service.

### Features

- Wide spacing between vise jaws; accommodates new, longer keys.
- Dial type depth adjustment system; simplifies calibration and increases accuracy.
- Special device guards against cutter contact with vise jaws.

### Specifications

Dimensions: 14 $\frac{1}{2}$ "W  $\times$  17 $\frac{1}{2}$ "D  $\times$  8 $\frac{3}{4}$ "H

Weight: 32.8 lbs.

### Part No.

ILC 046 110V

## ILC 027A • Manual Duplicator

*For Cylinder Keys*



This durable yet low cost machine features a direct drive cutter and a deburring brush. Ideal as a second machine for the shop or store. Shipping weight is 12 lbs.

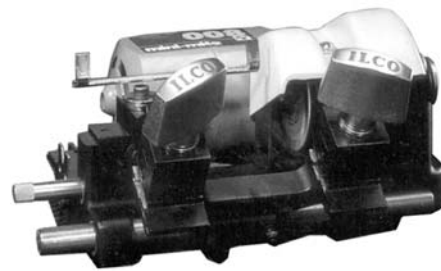
- Dimensions: 13"W  $\times$  7"D  $\times$  5 $\frac{1}{2}$ "H

### Part No.

ILC 027A 110V

## ILC 008 • Manual Duplicator

*Duplicates Cylinder & Automotive Key Blanks*



Called Mini-Mite, this key duplicator is perfect for mobile shops, or wherever space is tight. It's lightweight, compact, small but mighty. It will duplicate almost all cylinder keys, large bow keys and double sided car keys easily. Has a key gauge for aligning keys, no adapters necessary. Optional carrying case and kit for cutting flat keys are available.

### Features

- Two-way reversible vise jaws securely clamp residential, padlock keys and/or double-sided keys without adapters.
- Will duplicate large bow hotel/motel keys and car keys (like Ford Escort and GM Cavalier).
- Has key rake for deburring keys
- Can be converted to cut flat steel keys by using Accessory Pack 27X (see below).

### Accessory Pack ILC 27X (F/O)

Includes a 27 slotter, washer, and instructions. (Cutter guide supplied with the 008 is reversible.) Weight is  $\frac{1}{4}$  lb.

### Specifications

Motor: 110V, standard; also 220V and 12V-DC; all 1/15 hp, 8000 rpm.

Vise Jaws: Super Jaw 1, reversible

Cutter: 23RF

Dimensions: 8"W  $\times$  5 $\frac{1}{4}$ "D  $\times$  4"H

Weight: 9 lbs.

### Part No.

ILC 008A 110VAC

ILC 008A 12VDC

**ILC 009 • Tubular Key Duplicator**



The popularity of high security tubular keys makes the 009 Key Machine the perfect addition to your shop or van. It's easy to setup, easy to operate, and duplicates accurate copies in seconds.

*Features*

- Unique, positive indexing feature assures fast, accurate locations of each cut.
- Transparent Lexan® cover offers clear visibility and provides protection from chips and rotating cutter.
- Safety switch prevents machine operation when protective cover is open.
- Special high torque motor utilizes sealed ball bearing for enhanced durability.
- Mounting edges make permanent bench mount installation easy.
- Designed to duplicate "middle size" tubular keys only.

*Specifications*

Motor: 110V, standard

Cutter: 16CT

Dimensions: 15"W x 6"D x 5"H

Weight: 9 lbs.

**Part No.**

ILC 009 110VAC

**KREATE-A-KEY-SOFTWARE**



Kreate-A-Key software puts millions of key codes at your fingertips. Search easily through thousands of code series in seconds and view complete key making data in an easy-to-read and understand format.

*Features the most comprehensive code database in the industry.*

- Includes automotive, commercial, padlock and residential code series from around the world. Combination padlock combinations are included as well.
- Key blank referencing lists allow identification of key blank numbers from dozens of key blank numbering systems such as Ilco, Silca, Orion, CEA, Strattec, Curtis and Jet.

*Use Kreate-A-Key software stand-alone or with a key machine*

- Connect your PC running Kreate-A-Key to your computerized key machine and control your key machine from your PC
- Connected to an Ultracode key machine with an optional optical reader, Kreate-A-Key will read the cuts on a sample key and compare it to original specifications
- Includes reference information needed to cut keys on manual code machines such as Ilco Universal II, HPC 1200CMB, Framon, Curtis and A1

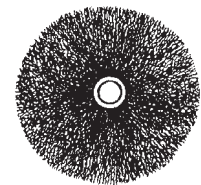
**Part No.**

ILC BK0202XXXX

**REPLACEMENT BRUSHES**



814-00-51



12-10AKM

Replacement for most Ilco Unican, Taylor lock, and Dominion lock machines. 3" dia. with 1/2" arbor hole

**Part No.**

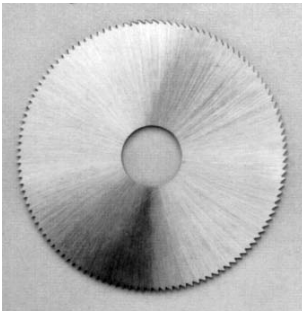
**Description**

- ILC 814 00 51 -----Nylon Brush
- ILC 12 10AKM -----Wire Brush
- ILC D301840ZZ -----Bravo Brush (tynex)

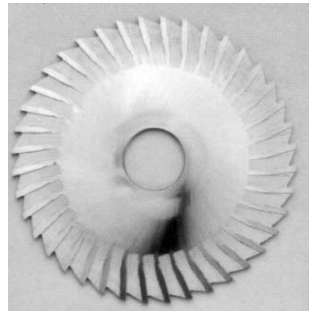
**CUTTER REPLACEMENT GUIDE**

*Ilco Unican cutters are carefully designed, made of the finest materials, and thoroughly inspected for defects in materials or workmanship before leaving the factory.*

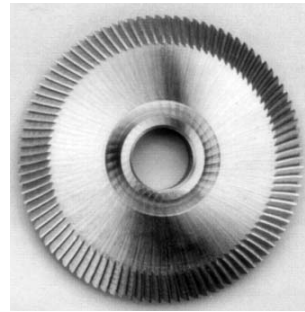
*Because they are used under conditions over which we have no control, we regret we cannot guarantee nor be held responsible for cutter damaged in use.*


**Slotter**

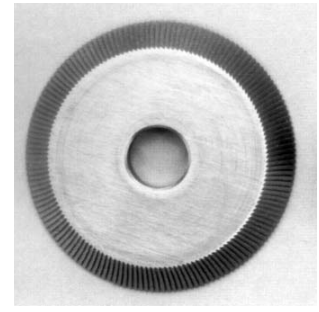
Designed to cut flat steel and safe deposit keys


**Side Milling Slotter**

Designed to cut flat steel and safe deposit keys. This cutter has teeth along its sides so the key machine can widen cuts with a side – to – side cutting motion.


**Milling**

The teeth on a milling cutter are formed using a grinding or milling machine operation on the basic cutter blank. Ilco milling cutters are manufactured using high – quality steels and offer greater durability than rotary file cutters.


**Fine Milling**

Fine milling cutters are manufactured using the same technique for milling cutters. They feature fine, closely spaced teeth, a smooth cutting action, and greater service life compared to the rotary file – type cutter.

Ilco® No.	Type	Material	Diameter In.	Thickness In.	Hole Dia. In.	Used on Machines
CU1	Milling	T.S.	2.250	.250	.500	Taylor KD1, KD1A, KD5, KD6, KD6AG, KD8, KD9
3FSHS	Slotter	H.S.S.	2.500	.055	.375	Ilco 2177 – ID, 2179 – IM, 2175 – 1A, 178U
3S	Slotter	T.S.	2.500	.040	.375	D.L. 125, 125A, 126, 126M
4S	Slotter	T.S.	2.250	.040	.500	D.L. 136, 136D, 146, 146D
5 RF	Fine Milling	H.S.S.	2.375	.187	.375	Ilco 2177 – ID, 2174 – IA, 2175 – IA
CU5	Milling	T.S.	2.250	.250	.500	Taylor KD1, KD5, KD20, KD6; Curtis Various Models
6RF	Fine Milling	H.S.S.	2.375	.187	.375	Ilco 2179 – IM
7FSHS	Slotter	H.S.S.	2.500	.040	.375	Ilco 2177 – ID, 2179 – IM, 2175 – 1A, 178
8UC	Milling	H.S.S.	2.375	.242	.375	Ilco 2178U, 2178UA, 2178UC, 178U
9MC*	Milling	T.S.	2.875	.206	.500	Ilco 016, 017, 018
9RF	Fine Milling	T.S.	2.750	.250	.375	Ilco 2177 – ID, 2175 – IA
R9 RF	Fine Milling	T.S.	2.750	.250	.375	Ilco 2179 – IM
10FS	Slotter	H.S.S.	2.500	.030	.375	Ilco 2177 – ID, 2179 – IM, 2175 – IA
10MC	Milling	H.S.S.	2.750	.280	.875	DL 125A, 130AM, 132AM, 150AM, 128AM, 128SM
S10MC	Milling	T.S.	2.750	.240	.875	D.L. 125, 126M
11	Slotter	H.S.S.	2.063	.035	.500	Ilco 2196K; Keil 6 – 1/2
11 FS	Slotter	H.S.S.	2.781	.045	.375	Ilco 2179 – IM; Keil 0, OF
11 MC	Milling	H.S.S.	2.250	.290	.500	DL 144M, 144MA; Ilco 024; Taylor 144MT – A
CU11	Milling	C.	3.150	.196	.630	Taylor KD40, KD50, KD71; Borkey, Silca
CU12A	Milling	C.	3.150	.197	.630	KD12
12	Slotter	H.S.S.	2.063	.045	.500	Ilco 2196K; Keil 6 – 1/2
12MS	Ward Slotter	H.S.S.	1.250	.055	—	Ilco 2179 – IM, 179 – IM
13	Slotter	H.S.S.	2.063	.072	.500	Ilco 2196K; Keil 6 – 1/2
13FSHS	Slotter	H.S.S.	2.250	.045	.437	Segal 815 – 1815; HPC 6210, 6200, 9310 DKM; Taylor KD10
CU14	Milling	C.	2.480	.197	.630	KD14
14	T	H.S.S.	2	.440	.500	Ilco 2196K; Keil 6 – 1/2; Taylor KD10
				Wide		
14MC	Milling	H.S.S.	2.375	.375	.375	Ilco 2178U, 2178UA, 2178UC, 178U; HPC 1200CM
15	Slotter	H.S.S.	1.375	.085	.437	Ilco 2196K; Keil 6 – 1/2
15FSHS	Slotter	H.S.S.	2.500	.045	.375	Ilco 2177 – ID, 2179 – IM, 2175 – IA
CU15	Slotter	T.S.	2.480	.039	.630	KD15
CU16 – 1	Slotter	C.	3.150	.059	.866	KD16, KD17, KD18
CU16 – 2	Slotter	C.	3.150	.039	.866	KD16, KD17, KD18
16CT	End Mill	H.S.S.	.187	—	—	Ilco 009; Taylor KD90, KD30

\* Available with Titanium Nitride coating (Add prefix "P")

H.S.S. – High Speed Steel

T.S. – Tool Steel

C. – Cobalt

**Cutter Replacement Guide (Cont.)**

Ilco® No.	Type	Material	Diameter In.	Thickness In.	Hole Dia. In.	Used on Machines
CU17 - 1	Slotter	C.	3.150	.059	.866	KD16, KD17, KD18
CU17 - 2	Slotter	C.	3.150	.039	.866	KD16, KD17, KD18
17	Slotter	H.S.S.	2.063	.274	.500	Ilco 2196K; Keil 6 - 1/2
17MC	End Mill	H.S.S.	.063	—	—	Ilco 2182B, Keil 7 - 1/2
CU18 - 1	Slotter	C.	3.150	.059	.866	KD16, KD17, KD18
CU18 - 2	Slotter	C.	3.150	.039	.866	KD16, KD17, KD18
CU18 - 3	Ward Slotter	C.	1.260	.053	—	KD18
18MC	Milling	H.S.S.	2.250	.281	.437	Segal 815 - 1815; HPC 6210, 6200, 9310 DKM Taylor KD10
19MC*	Milling	H.S.S.	2.875	.281	.500	Ilco 2183DM, 2183HM, 010 - 006; Keil 1, 1 - 1/2, 10
20MC	Milling	H.S.S.	2.375	.375	.375	Ilco 2178U, 2178UA, 2178UC, 178U
CU20*	Milling	H.S.S.	2.375	.250	.500	Ilco 020, 040, 024A, 024B, 044
21MC	Milling	T.S.	2.406	.375	.375	Ilco 2178U, 2178UA, 2178UC, 178U
22MC	Milling	H.S.S.	2.375	.375	.375	Ilco 2178U, 2178UA, 2178UC, 178U
23RF	Fine Milling	T.S.	2.250	.250	.500	Ilco 2184CD, H2584CV, 2585DU, 008, 190; DL 145, 145M, 147, 149M; HPC 9100, 9110; Taylor KD1, KD5, KD20; Keil 4 - 1/2, 12 - 1/2, 13 - 1/2, 15; Curtis 2000
X23MC*	Milling	H.S.S.	2.375	.093	.500	DL143M, 145M; Taylor 145MT - A, 025, 045
25	Slotter	H.S.S.	2.500	.045	.500	Keil 10 - 1/2
25 - 1	Slotter	H.S.S.	2.500	.030	.500	Keil 10 - 1/2
27	Slotter	H.S.S.	2.250	.045	.500	Ilco 2184CD, H2584CV; DL146, 146M; HPC9100, 9110; Taylor KD1; Keil 4 - 1/2, 12 - 1/2
27 - 1	Slotter	H.S.S.	2.250	.030	.500	Ilco 2184CD, H2584CV; DL146, 145M; HPC9100, 9110; Taylor KD1; Keil 4 - 1/2, 12 - 1/2
27 - 2	Slotter	H.S.S.	2.375	.030	.500	Ilco 2585DU; Keil 15 - 1/2
28	Fine Milling	T.S.	2.063	.250	.500	Ilco 2196K; Keil 6 - 1/2
30SMS	Side Milling Slotter	H.S.S.	2.375	.030	.500	Ilco H2585SMS, 2184CD, 2584CV; HPC 9110 Keil 12S, 12 - 1/2S, 15S, 15 - 1/2S
CU30 - 55	Slotter	Carbide	4	.055	1	Ilco 030, 031; PPI Halftime
CU30 - 62	Slotter	Carbide	4	.062	1	Ilco 030, 031; PPI Halftime
CU30 - 72	Slotter	Carbide	4	.072	1	Ilco 030, 031; PPI Halftime
CU30 - 88	Slotter	Carbide	4	.088	1	Ilco 030, 031; PPI Halftime
32	Slotter	H.S.S.	2.063	.030	.500	Ilco 2196K; Keil 6 - 1/2
34MC*	Milling	H.S.S.	2.250	.250	.500	Ilco 2585DU, H2584CV, 2184CD, Keil 4 - 1/2 12 - 1/2, 13 - 1/2, 15; Cole 1000, 3000, 5000
36MC	Milling	H.S.S.	2.375	.375	.375	Ilco 2178U, 2178UA, 2178UC, 178U
37MC	Milling	H.S.S.	2.250	.200	.500	Ilco 2184CD, 2585DU; HPC9100, 9110; DL135, 135M, 145, 145M; Taylor KD5
45SMS*	Side Milling Slotter	H.S.S.	2.375	.045	.500	Ilco H2585SMS, H2584SMS, 2184CD, 046; HPC 9110; Keil 12S, 12 - 1/2S, 15S, 15 - 1/2S
CU45	Slotter	T.S.	2.480	.071	.630	KD45, KD83
CU50A	Milling	C.	3.150	.197	.630	KD50A, KD71A, KD50C, BRAVO II
CU55	See Following Page					
CU56	See Following Page					
57MC	Milling	T.S.	2.750	.281	.500	Sagar SA500, SA500A
58MC	Milling	T.S.	2.750	.281	.500	Sagar SA500, SA500A
60MC/SA160	Milling	T.S.	2.250	.281	.500	Sagar SA100, SA200
CU64	Milling	C.	.984	.217	.394	KD64
CU71	Milling	C.	3.150	.197	.630	KD71A, KD50A
CU75	Milling	C.	3.150	.197	.630	KD75
CU82	Milling	C.	3.150	.276	.630	KD82
CU83	Slotter	C.	2.480	.071	.630	KD83, KD45
CU84	Slotter	T.S.	2.480	.094	.630	KD84
CU85	Milling	C.	2.362	.374	.374	KD85
CU87	Slotter	T.S.	3.150	.098	.866	KD87
CU94	End Mill	T.S.	.225	—	—	KD94
CU100	Milling	C.	3.150	.197	.630	KD100
P-C100A	Milling	T.S.	2.375	.250	.375	ECM100
SA105	Slotter	H.S.S.	2.500	.045	.500	KD100
SAM 146	Milling	C.S.	2.625	.281	.500	Yale M1008, M1009, M1013
SACW1011	Milling	T.S.	2.375	.290	.375	HPC 1200CM; Lagard LG1011
SACW1012	Milling	T.S.	2.375	.375	.375	HPC 1200CM; Lagard LG1011
SACW1013	Milling	T.S.	2.375	.375	.375	HPC 1200CM; Lagard LG1011
AM 7625	Milling	T.S.	2.250	.125	.500	Cole Various models

\* Available with Titanium ---H.S.S. - High Speed Steel ---T.S. - Tool Steel ---C. - Cobalt  
Nitride coating (Add prefix "P")

**CUTTERS FOR KD56 AND KD55 KEY MACHINES**
**KD56**

End Milling Cutter							Cutter Guide		
ILCO#	ORION	D	L	d	l	Mat.	ILCO#	ORION	Mat.
CU56-048	MK260.048	6	40	3.0	12	HSS	KD56-047	MK260.047	HSS
CU56-028	MK260.028	6	40	1.5	1.5	HSS	KD56-042	MK260.042	HSS
CU56-049	MK260.049	6	40	1.5	3.5	HSS	KD56-042	MK260.042	HSS
CU56-097	MK260.097	6	40	1.8	4	HSS	KD56-098	MK260.098	HSS
CU56-116	MK260.116	6	40	2.3	6	HSS	KD56-117	MK260.117	HSS
CU56-091	MK260.091	6	40	4.0	1.3	HSS	KD56-092	MK260.092	HSS

Dimple Cutter							Cutter Guide		
ILCO#	ORION	D	L	P	β	Mat.	ILCO#	ORION	Mat.
CU56-043	MK260.043	6	40	0.65	90	HSS	KD56-044	MK260.044	HSS
CU56-045	MK260.045	6	40	1.8/2.6	100	HSS	KD56-046	MK260.046	HSS
CU56-080	MK260.080	6	40	0.80	90	HSS	KD56-079	MK260.079	HSS
CU56-083	MK260.083	6	40	0.50	90	HSS	KD56-084	MK260.084	HSS
CU56-085	MK260.085	6	40	0.80	100	HSS	KD56-086	MK260.086	HSS
CU56-158	MK260.155	6	40	1.5/2.1	80	HSS	KD56-162	MK260.044	HSS
CU56-159	MK260.155	6	40	1.00	134	HSS	KD56-160	MK260.160	HSS
CU56-163	MK260.163	6	40	2.6/3.3	80	HSS	KD56-164	MK260.164	HSS
CU56-167	MK260.167	6	40	0.60	100	HSS	KD56-100	MK260.100	HSS
CU56-174	MK260.167	6	40	1.00	90	HSS	KD56-175	MK260.175	HSS
CU56-176	MK260.176	6	40	0.80	95	HSS	KD56-079	MK260.079	HSS

Small Dimple Cutter							Cutter Guide			
ILCO#	ORION	D	L	d	P	β	Mat.	ILCO#	ORION	Mat.
CU56-087	MK260.097	6	40	2.3	0.80	90	HSS	KD56-088	MK260.088	HSS
CU56-110	MK260.110	6	40	3.2	0.80	90	HSS	KD56-111	MK260.111	HSS
CU56-114	MK260.114	6	40	3.0	0.65	90	HSS	KD56-115	MK260.115	HSS
CU56-118	MK260.118	6	40	4.0	0.50	70	HSS	KD56-119	MK260.119	HSS

End Milling Cutter							Cutter Guide		
ILCO#	ORION	D	L	d	l	Mat.	ILCO#	ORION	Mat.
CU56-089	MK260.089	6	40	6	8	HSS	KD56-090	MK260.090	HSS

**KD 55**

End Milling Cutter							Cutter Guide		
ILCO#	ORION	D	L	d	l	Mat.	ILCO#	ORION	Mat.
CU55-146	MK206.146	4	40	1.50	5.5	HSS	KD55-147	MK206.147	HSS
CU55-148	MK206.148	4	40	3.00	9.0	HSS	KD55-149	MK206.149	HSS
CU55-150	MK206.150	4	40	6.00	15.0	HSS	KD55-151	MK206.151	HSS
CU55-235	MK206.235	4	40	2.30	6.0	HSS	KD55-236	MK206.236	HSS
CU55-245	MK206.245	4	40	1.50	5.5	CAR	KD55-147	MK206.147	HSS
CU55-246	MK206.246	4	40	3.00	9.0	CAR	KD55-149	MK206.149	HSS
CU55-250	MK206.250	4	40	2.30	6.0	CAR	KD55-236	MK206.236	HSS

Dimple Cutter							Cutter Guide		
ILCO#	ORION	D	L	d	p	Mat.	ILCO#	ORION	Mat.
CU55-023	MK206.023	4	40	0.65	90	HSS	KD55-152	MK206.152	HSS
CU55-156	MK206.156	4/6	40	0.65	90	HSS	KD55-152	MK206.152	HSS
CU55-167	MK206.167	4	40	1.00	90	CAR	KD55-174	MK206.174	HSS
CU55-244	MK206.244	4	40	0.65	90	CAR	KD55-152	MK206.152	HSS

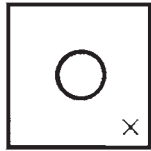
Small Dimple Cutter							Cutter Guide		
ILCO#	ORION	D	L	d	p	Mat.	ILCO#	ORION	Mat.
CU55-164	MK206.164	4	40	3.0	90	HSS	KD55-165	MK206.165	HSS

**REPLACEMENT PARTS**

**Replacement Vise Jaws**



Super Jaw Two



Super Jaw One

<b>Part No.</b>	<b>Use on Machine Models</b>
ILC Super Jaw 2	Replacement for Ilco Unican, Dominion, and Taylor Lock Co. machines using chrome plate 4-way vise jaws.
ILC Super Jaw 1	Replacement for all current Ilco Unican machines using 2-way vise jaws.

**TRANSPONDER PROGRAMMING AND DETECTOR**

**Transponder Key Programming Tool**



The Transponder key business just got easier. Ilco's revolutionary SDD tool allows security professionals to quickly and easily program or delete transponder keys for multiple vehicle manufacturers. Fully updatable via a PC and serial cable.

- Compatible with over 300 vehicle models worldwide
- Programs or originates new transponder keys
- Delete lost or stolen keys
- Capable of reading and resetting vehicle immobilizer error codes
- Programs RKE fob remote controls
- Built in step by step programming guide
- Identifies keys currently memorized by the vehicle
- Uses OBDII connection cable (Universal data port)
- Built in help function to locate the vehicle's OBDII

**Part No.**  
ILC SDD

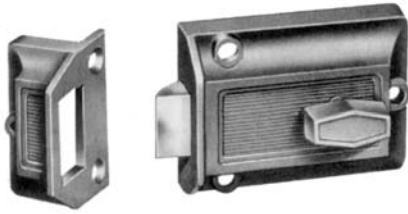
**Transponder Detector**



Many transponder equipped keys look identical to non-transponder keys therefore it is difficult to see any visible difference between them. Without the TD3A, you can make the mistake of duplicating a key that will operate the mechanical lock but will not start the vehicle. You could also use a transponder key blank when it is not necessary. Both are costly errors. Using the TD3A will prevent loss of customer goodwill and a key blank.

- Detects the presence of all programmed transponders currently used in in North America, located in the head of automotive keys
- An advanced detection system will identify the brand of transponder and the type of code
- Compact, easy to carry and the 9 volt battery is included
- Identifies a variety of transponders; Megamos, Philips, Temic, Texas Instruments, and Sokymat Automotive
- Verifies keys without transponders, allowing duplication of non-transponder keys with confidence
- Quick & Easy to use

**Part No.**  
ILC TD3A II

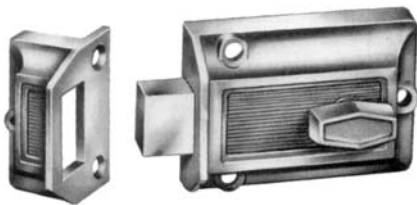
**NIGHT LATCH/RIM DEADLOCK/GARAGE DOOR LOCK**
**Night Latch**


Economical night latch operates by key outside, turn knob inside. Bolt may be held back by turn knob inside. Handsome rose gold finish blends into any decor.

**Specifications**

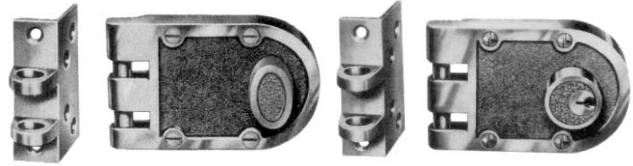
- 2<sup>3</sup>/<sub>8</sub>" Backset
- 1<sup>1</sup>/<sub>4</sub>" Crossbore
- 1<sup>1</sup>/<sub>4</sub>" – 2<sup>1</sup>/<sub>4</sub>" Door thickness range
- Ilco 1054MT, EZ IN33 Key Blank
- 1004 Keyway
- Box Package

Part No.	Description
ILC 220 53 51	-----Visual Package
ILC 220 53 41	-----Box Package

**Rim Deadlock**


Rim deadlock replaces most night latches with no additional drilling or mortising required. Operates by key outside, turn knob inside. Two strikes furnished for door opening in or out. Bolt extends 3/4". Painted brass finish. Same specifications as the above Night Latch.

Part No.	Description
ILC 545 53 51	-----Visual Package
ILC 545 53 41	-----Box Package

**JIMMYPROOF LOCKS**


Single Cylinder

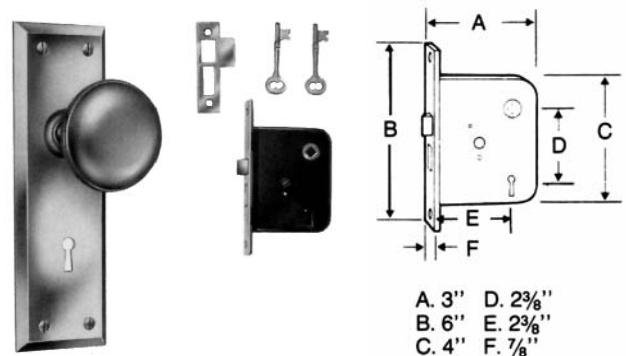
Double Cylinder

Rugged jimmyproof locks use "vault like" action to snugly lock two bolts into strike plate. These heavy duty locks utilize smooth operation and extra security.

**Specifications**

- 2<sup>1</sup>/<sub>2</sub>" Backset
- 1<sup>1</sup>/<sub>4</sub>" Crossbore
- 1<sup>1</sup>/<sub>4</sub>" – 2<sup>1</sup>/<sub>4</sub>" Door thickness range
- 1004 Keyway
- Flat and angle strike variation
- Die cast 5 pin tumbler outside cylinder
- Bronze lacquered finish
- Single Cylinder lock operates by key outside, turn knob inside
- Double Cylinder lock operates by key both sides & packed with one-way screws

Part No.	Description
ILC 530 53 51	-----Single Cylinder Jimmyproof Lock - Visual Pack
ILC 535 53 51	-----Double Cylinder Jimmyproof Lock - Visual Pack

**MORTISE LOCKSETS**
**Bit Key Mortise Lockset**


- A. 3" D. 2<sup>3</sup>/<sub>8</sub>"
- B. 6" E. 2<sup>3</sup>/<sub>8</sub>"
- C. 4" F. 7/8"

A universal replacement lock. Includes two knobs, #20 thread spindle, lock body, two trim plates, strike, screws, and two keys. Trim plates measure 7 x 2<sup>1</sup>/<sub>4</sub>", strike measures 4 x 1 x 1/16".

Part No.
ILC 215 04 51

**Bit Key Lock**

Lock body, complete with strike and screws. (Same lock as furnished with ILC 215-04-51 above). See diagram for dimensional specifications.

- Visual pack, with two keys
- Black enamel with brass trim

Part No.
ILC 214-04-51

**Trim Plates**



Fashioned from wrought steel and complete with 8 mounting screws. Dimensions 7 x 2 1/4". Keyway to spindle hub 2 1/4" "centers".

**Part No.**  
ILC 213 04 51

**Mortise Lock Strike**



Replacement for bit key locks.. 1 5/16"H x 7/8"W O.A. size. Lip to center of opening is 1". Spacing of openings is 1 1/16" center to center. 7/8"H x 9/16"W latch opening. 1 1/6"H x 7/16"W bolt opening.

- Steel, brass plated
- 10 per box with screws

**Part No.**  
ILC 733 03 11

**REPLACEMENT PARTS**

**Replacement Knobs**



Solid brass knobs with spindle and set screws. Use with 212 03 51 roses. Bright brass finish, carded.

**Part No.**  
ILC 197 03 51

**Replacement Roses**



*Wrought Steel*

Fashioned from wrought steel and complete with four mounting screws. These roses fit 198, 199, A410 and AG30 series replacement knobs. Bright brass finish, skin pack

- 2 1/4" outside diameter, 1/2" inside diameter

**Part No.**                      **Description**  
ILC 211 03 51 -----Rosettes For 198, 199, A410, AG30

*Solid Brass*

Fashioned from solid brass and complete with four mounting screws. These roses fit 197, and A403P series replacement knobs. Bright brass finish, skin pack

- 2 1/4" outside diameter, 1 1/16" inside diameter

**Part No.**                      **Description**  
ILC 212 03 51 -----Rosettes For 197 and A403P

**CYLINDER ACCESSORIES**

**Connecting Bar**



Connecting bar for brass rim cylinders.

- 2 3/8 x 1/4 x 5/64
- Made of steel
- Poly bagged and bulk packed

**Part No.**  
ILC 862A 00 10

**REPLACEMENT SPINDLES**

**Spindles**



<b>Part No.</b>	<b>Description</b>
ILC 760 05 -----	Spindle, Straight 9/32 x 3 1/2 x 20
ILC 760 06 -----	Spindle, Straight 9/32 x 4 1/2 x 20
ILC 760 13 -----	Spindle, Straight 9/32 x 3 1/2 x 18
ILC 760 14 -----	Spindle, Straight 9/32 x 4 1/2 x 18



<b>Part No.</b>	<b>Description</b>
ILC 760 07 -----	Spindle, Swivel 9/32 x 4 3/4 x 20
ILC 760 10 -----	Spindle, Swivel 9/32 x 6 x 20
ILC 760 15 -----	Spindle, Swivel 9/32 x 4 3/4 x 18
ILC 760 17 -----	Spindle, Swivel 9/32 x 6 x 18



<b>Part No.</b>	<b>Description</b>
ILC 760 12 -----	Spindle, Swivel 9/32 x 4 3/4 x 20 with spindle caps for 3/8" center



<b>Part No.</b>	<b>Description</b>
ILC 760 08 -----	Spindle, Straight 9/32 x 4 1/2 x 20



<b>Part No.</b>	<b>Description</b>
ILC 760 09 -----	Spindle, Swivel 9/32 x 4 3/4 x 20
ILC 760 16 -----	Spindle, Swivel 9/32 x 4 3/4 x 18



<b>Part No.</b>	<b>Description</b>
ILC 760 11 -----	Spindle, Split 9/32 x 2 5/8 x 20
ILC 760 18 -----	Spindle, Split 9/32 x 2 5/8 x 18

*Not shown*

<b>Part No.</b>	<b>Description</b>
ILC 760 19 -----	Spindle, Swivel 9/32 x 4 3/4 x 18 with spindle caps for 3/8" center

### Spindle Cap



Spindle cap converts swivel spindle from 9/32" to 3/8" centers.

- Sold in pairs

**Part No.:** ILC 760 01

### Set Screws



Part No.	Description	Size
ILC 760-02	Headless brass screw	1/4 - 20 x 5/16

ILC 760-03	Brass plated headless steel screw	1/4 - 20 x 3/8
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Part No.	Description	Size
ILC 760-04	Brass plated oval head steel screw	10mm x 9 - 24

### LOCKSMITH TOOLS

#### Pistol Pick Gun



With a snap of the trigger, the tempered steel needle (pick) strikes the bottom pins sharply. This force is transferred to the upper pins and they rise in the chambers, momentarily creating a large shear line. Pressure from the tension wrench then turns the plug to the

open position. Box packed with replacement springs, picks and tension wrench. Bright nickel finish.

**Part No.**  
ILC 827 00 8X

#### Wafer Keying Kit



The Wafer Keying Kit conveniently organizes 250 discs, 200 springs, 50 retainers, a wafer gauge, and space and depth keys in a small compact case. Measures:

4 3/4" L x 3 3/4" W x 5/8" H.

*Kit includes:*

- 50 each of disc tumbler #1, #2, #3, #4, #5
- 150 disc tumbler springs
- 50 plug retainers
- One set of depth keys
- 50 plug retainer springs
- One wafer gauge

**Part No.**  
ILC 818-00-8X

### MISCELLANEOUS

#### Jailer Key Ring



Jailer key ring has big 3 1/2" diameter ring attached to a 1 1/4" split key ring. Bright brass finish.

**Part No.**  
ILC 233 03 8X

### MORTISE CYLINDERS

Ilco® mortise cylinders are machined from solid bar brass. This line offers a broad selection of models, providing the flexibility required for numerous applications. Thread size is 1.150" x 32 Uns.

#### Applications

- Mortise Locks
- Panic Devices
- Narrow style locks
- Mortise Deadbolts
- Exit Alarm Devices
- Key Boxes

#### Keyed



- 31 keyways
- 7 lengths
- 14 cams
- 10 finishes available
- Furnished with Look Alike® keys
- Rekeyable to original manufacturer's systems

Part No.	Length	Pinning
ILC 7155	15/16"	5 pin
ILC 7165	1"	5 pin
ILC 7185	1 1/8"	5 pin (6 pin drilled)
ILC 7205	1 1/4"	5 pin (7 pin drilled)

Tested and certified (ANSI/BHMA) Grade 1.

#### Turn Knob



Use where keyless activation is required.

- Four lengths
- 14 cams
- 7 finishes available

Part No.	Length
ILC 7161	1"

### Dummy



Used on one or both sides of a door to prevent lock operation.

- 4 lengths
- 10 finishes available

Part No.	Length
ILC 7160	1"
ILC 7180	1 1/8"
ILC 7200	1 1/4"

### RIM CYLINDERS

These solid bar brass rim cylinders are ideal for use on 1 3/8" to 2 1/4" thick doors. Each cylinder is furnished with trim ring, mounting plate and break-off screws.

#### Applications

- Jimmy Proof Locks
- Surface Mounted Latch Bolts
- Panic Devices
- Exit Alarm Devices

### Keyed



- 31 keyways
- 10 finishes available
- 5, 6 and 7 pin
- Furnished with Lock Alike® Keys
- Horizontal or vertical tailpiece installation
- Rekeyable to original manufacturer's systems

Part No.	Pinning
ILC 7015	5 pin (6 pin drilled)

### Dummy Rim Cylinder

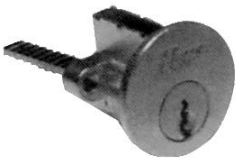


Used on one or both sides of a door to prevent lock operation.

- 10 finishes available
- Solid bar brass, no plug hole

Part No.
ILC 7010

### Rim Cylinders



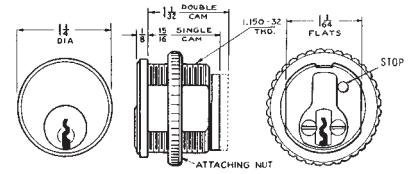
- 5 pin tumbler mechanism
- Furnished with trim ring, mounting plate and screws
- Horizontal or vertical applications
- US4 Satin Brass finish

Model	Description
*ILC 605KW 04 41KA2	--Zinc Die Cast Rim Cylinder, Composite (1st pin at .248"), Boxed
**ILC 605SC 04 41 KA2	--Zinc Die Cast Rim Cylinder, Composite (1st pin at .231"), Boxed

\*605KW is keyed with a KW1 standard. Can be rekeyed to OEM Kwikset, Segel, Arrow, Weiser and many others.

\*\*605SC is keyed with a SC1 standard. Can be rekeyed to OEM Schlage sections C-K.

### Cash Box Cylinder



- Available with Schlage "C" keyway
- Furnished with mounting nut
- Available in both single and double cam models
- 5 pin (6 pin drilled)

Part No.	Description
ILC 7825SC 03 KD	-----Double Cam, Polished Brass
ILC 7825SC 26D KD	-----Double Cam, Satin Chrome

### Collars



Part No.	Size	Description
ILC 861C 28 10	-----3/32"	-----Alum
ILC 861C 46 10	-----3/32"	-----Dura
ILC 861D 28 10	-----1/8"	-----Alum
ILC 861D 46 10	-----1/8"	-----Dura
ILC 861E 28 10	-----5/32"	-----Alum
ILC 861E 46 10	-----5/32"	-----Dura
ILC 861F 28 10	-----1/4"	-----Alum
ILC 861F 46 10	-----1/4"	-----Dura

### Adjustable Collar



Part No.	Size	Description
ILC 861A 26D 10	-----5/16 - 13/32"	-----Adj. Collar, Dull Chrome
ILC 861U 26 10	-----5/16 - 13/32"	-----Adj. Collar, Bright Chrome

### Cams

Collar cam for Ilco Unican mortise cylinders, except 4007 cylinder. Made of brass. Poly bagged and bulk packed.

Part No.	Description
ILC 863A 00 10	-----Adams Rite
ILC 863E 00 10	-----Narrow Cam
ILC 863G 00 10	-----Standard Cam
ILC 863M 00 10	-----Schlage Cam

### Cash Box Nut



Fits thread on standard mortise cylinder.

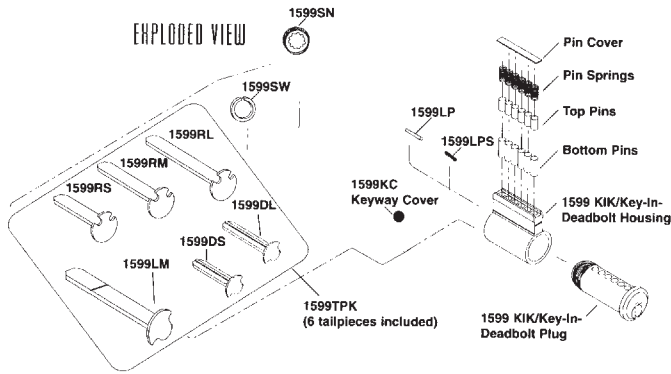
Part No.
ILC 869 00 10

## Key In Knob/Lever Deadbolt Cylinders

Universal Model

.5 pin (6 pin drilled), Supplied "0" Bitted

**Part No.**  
ILC 15995



How To Order

**15995 — AA — 26D — OB**  
 Model No.    Keyway    Finish    Keying

keyways	Code	
Arrow	AA	Lockwood-----LA
Composite	NA	Lori 80-----UE
Composite	NB	Corbin 981R-----RA
Corbin 60	CA	Corbin D1-----RB
Corbin 67	CB	Sargent LA-----GA
Corbin 77	CC	Sargent LA - LC-----GB
Corbin 59 A1 - A2	CD	Sargent RA - RC-----GC
Corbin L4	CE	Schlage C-----SC
Dexter 67	XE	Schlage C - K-----SX
Dominion	DA	Schlage E-----SE
	(Rnd Hd)	Schlage F-----SF
Dominion	DB	Segal 9-----FA
	(Lrg Hd)	Weiser/Falcon E-----WA
Ilco	UA	Yale 8-----YA
Kwikset	KS	Yale GA-----YG

**Available Finishes:**

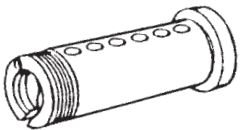
04 -----Satin Brass  
 26D -----Satin Chrome

### REPLACEMENT PLUGS/PROFILE CYLINDERS

Features

- Solid Brass
- Made in the U.S.A.
- Exact Tolerances

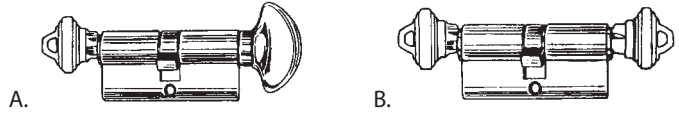
### Schlage Replacement Plug



- Schlage 6-pin plug
- 15 keyways available
- Only available in 04 and 26D finishes

**Part No.**  
ILC 15316

## Profile Cylinders



A. Turnknob

**Part No.**                      **Description**  
 ILC 52225 KS 04 OB-----Kwikset Keyway  
 ILC 52225 SC 04 OB-----Schlage "C" Keyway  
 ILC 52225 WA 04 OB-----Weiser/Falcon "E" Keyway

B. Double Cylinder

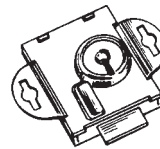
**Part No.**                      **Description**  
 ILC 53225 KS 04 OB-----Kwikset Keyway  
 ILC 53225 SC 04 OB-----Schlage "C" Keyway  
 ILC 53225 SC 26D OB-----Schlage "C" Keyway  
 ILC 53225 WA 04 OB-----Weiser/Falcon "E" Keyway

### MAILBOX LOCKS

Features

- Deadbolt locking for letterboxes, small cabinets and drawers
- Case cover and bolt are steel, brass plated
- Removable key in locked position
- Rear mounting doors 1/4" thick

### For Auth/Florence Boxes



- 1 3/8" centers
- 3/16" bolt throw

**Part No.**                      **Description**  
 ILC 1600 04 11 KD-----Mailbox Lock Std

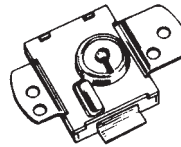
### 1/2" Bolt for Cole, Columbia, Amalgamated



- 1 x 1 1/4" case
- 1/2" bolt throw

**Part No.**                      **Description**  
 ILC 1625 04 11 KD--1/2" Throw Mailbox Lock

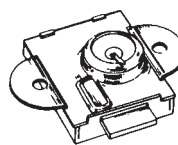
### Long Ear for Cole, Columbia, Amalgamated



- 1 x 1 1/4" case
- 3/16" bolt throw

**Part No.**                      **Description**  
 ILC 1650 04 11 KD -Mailbox Lock, Long Ear

### For Couch

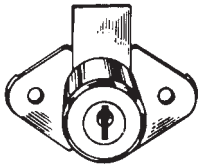


- 1 x 1 1/4" case
- 3/16" bolt throw

**Part No.**                      **Description**  
 ILC 1675 04 11 KD--Mailbox Lock, Couch

**DRAWER & CABINET LOCKS**

**Drawer Lock**



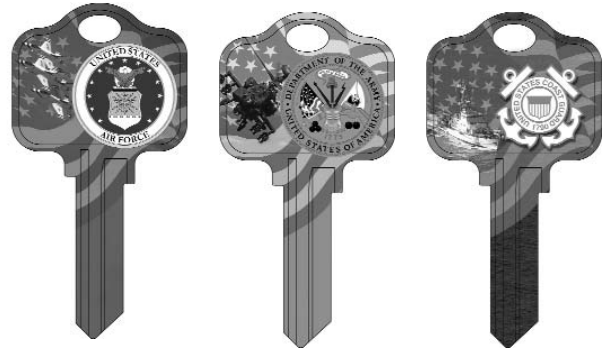
*Features*

- Horizontal mount
- Disc tumbler

<b>Part No.</b>	<b>Description</b>
ILC 1702 04 11 KA CAT30	-----7/8" Drawer Lock, Satin Brass
ILC 1702 04 11 KA EB001	-----7/8" Drawer Lock, Satin Brass
ILC 1702 04 11 KA EB002	-----7/8" Drawer Lock, Satin Brass
ILC 1702 04 11 KA EB003	-----7/8" Drawer Lock, Satin Brass
ILC 1702 04 11 KA EB004	-----7/8" Drawer Lock, Satin Brass
ILC 1702 04 1 KA EB005	-----7/8" Drawer Lock, Satin Brass
ILC 1702 04 11 KA EB006	-----7/8" Drawer Lock, Satin Brass
ILC 1702 04 11 KA EB078	-----7/8" Drawer Lock, Satin Brass
ILC 1702 04 11 KA EB092	-----7/8" Drawer Lock, Satin Brass
ILC 1702 04 11 KD	-----7/8" Drawer Lock, Satin Brass
ILC 1702 14 11 KA EB001	-----7/8" Drawer Lock, Satin Chrome
ILC 1702 14 11 KA EB002	-----7/8" Drawer Lock, Satin Chrome
ILC 1702 14 11 KA EB003	-----7/8" Drawer Lock, Satin Chrome
ILC 1702 14 11 KA EB004	-----7/8" Drawer Lock, Satin Chrome
ILC 1702 14 11 KA EB005	-----7/8" Drawer Lock, Satin Chrome
ILC 1702 14 11 KA EB006	-----7/8" Drawer Lock, Satin Chrome
ILC 1702 14 11 KA EB078	-----7/8" Drawer Lock, Satin Chrome
ILC 1702 14 11 KA EB092	-----7/8" Drawer Lock, Satin Chrome
ILC 1702 14 11 KD	-----7/8" Drawer Lock, Satin Chrome
ILC 1703 04 11 KA EB078	-----1 1/8" Drawer Lock, Satin Brass
ILC 1703 04 11 KD	-----1 1/8" Drawer Lock, Satin Brass

**KEYS**

**Armed Forces Keys**



Air Force

Army

US Coast Guard



Marines

Navy

<b>Part No.</b>	<b>Description</b>
ILC KW AIR FORCE	-----5/6Pin KWK KW1 U.S. Air Force
ILC KW ARMY	-----5/6Pin KWK KW1 U.S. Army
ILC KW COAST GUARD	-----5/6Pin KWK KW1 U.S. Coast Guard
ILC KW MARINES	-----5/6Pin KWK KW1 U.S. Marines
ILC KW NAVY	-----5/6Pin KWK KW1 U.S. Navy
ILC SC1 AIR FORCE	-----5Pin "C" SCH SC1 U.S. Air Force
ILC SC1 ARMY	-----5Pin "C" SCH SC1 U.S. Army
ILC SC1 COAST GUARD	-----5Pin "C" SC1 U.S. Coast Guard
ILC SC1 MARINES	-----5Pin "C" SCH SC1 U.S. Marines
ILC SC1 NAVY	-----5Pin "C" SCH SC1 U.S. Navy

KEYS

Nascar Keys



Nascar



Bobby Labonte



Dale Earnhardt



Dale Earnhardt Jr.



Jeff Gordon



Jimmie Johnson



Kevin Harvick



Matt Kenseth



Tony Stewart



Part No.	Description
ILC KW BLACK NASCAR	-----5/6Pin KW1 Blk Nascar Logo, carded
ILC KW BOBBY LABONTE	-----5/6Pin KW1 Blk Nascar Labonte, #18 carded
ILC KW DALE EARNHARDT	-----5/6Pin KWK Nascar Earnhardt #3, carded
ILC KW DALE EARNHARDT JR	-----5/6Pin KWK Nascar Earnhardt #8, carded
ILC KW JEFF GORDON	-----5/6Pin KWK Nascar Gordon #24, carded
ILC KW JIMMIE JOHNSON	-----5/6Pin KWK Nascar Johnson #48, carded
ILC KW KEVIN HARVICK	-----5/6Pin KWK Nascar Harvick #29, carded
ILC KW MATT KENSETH	-----5/6Pin KWK Nascar Kenseth #17, carded
ILC KW TONY STEWART	-----5/6Pin KWK Nascar Stewart #20, carded

Part No.	Description
ILC SC1 BLACK NASCAR	-----5Pin SC1 Black Nascar Logo
ILC SC1 BOBBY LABONTE	-----5Pin SC1 Nascar Labonte #18
ILC SC1 DALE EARNHARDT	-----5Pin SC1 Nascar Earnhardt #3
ILC SC1 DALE EARNHARDT JR	5Pin SC1 Nascar Earnhardt Jr. #8
ILC SC1 JEFF GORDON	-----5Pin SC1 Nascar Gordon #24
ILC SC1 JIMMIE JOHNSON	-----5Pin SC1 Nascar Johnson #48
ILC SC1 KEVIN HARVICK	-----5Pin SC1 Nascar Harvick #29
ILC SC1 MATT KENSETH	-----5Pin SC1 Nascar Kenseth #17
ILC SC1 TONY STEWART	-----5Pin SC1 Nascar Stewart #20

KEYS

Team Keys



49ers



Angels



A's



Broncos



Chargers



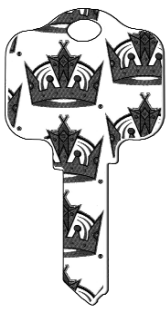
Cowboys



Dodgers



Giants



L.A. Kings



Sacramento Kings



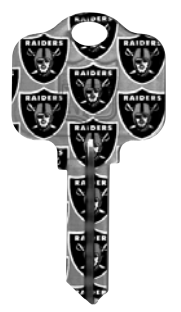
Lakers



Mighty Ducks



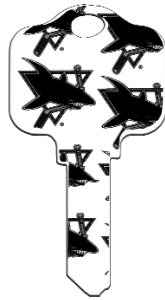
Padres



Raiders



Rams



Sharks



Warriors



Yankees

Part No.	Description
ILC KW1 MLB ANGELS	5Pin KWK KW1 MLB Anaheim Angels
ILC KW1 MLB ATHLETICS	5Pin KWK KW1 MLB Oakland A's
ILC KW1 MLB DODGERS	5Pin KWK KW1 MLB Los Angeles
ILC KW1 MLB GIANTS	5Pin KWK KW1 MLB San Francisco
ILC KW1 MLB PADRES	5Pin KWK KW1 MLB San Diego
ILC KW1 MLB YANKEES	5Pin KWK KW1 MLB New York
ILC KW1 NBA KINGS	5Pin KWK KW1 NBA Sacramento
ILC KW1 NBA LAKERS	5Pin KWK KW1 NBA Los Angeles
ILC KW1 NBA WARRIORS	5Pin KWK KW1 NBA Golden State
ILC KW1 NFL 49ERS	5Pin KWK KW1 NFL San Francisco
ILC KW1 NFL BRONCOS	5Pin KWK KW1 NFL Denver Broncos
ILC KW1 NFL CHARGERS	5Pin KWK KW1 NFL San Diego
ILC KW1 NFL COWBOYS	5Pin KWK KW1 NFL Dallas Cowboys
ILC KW1 NFL RAIDERS	5Pin KWK KW1 NFL Oakland Raiders
ILC KW1 NFL RAMS	5Pin KWK KW1 NFL Saint Louis
ILC KW1 NHL DUCKS	5Pin KWK KW1 NHL Anaheim Ducks
ILC KW1 NHL KINGS	5Pin KWK KW1 NHL Los Angeles
ILC KW1 NHL SHARKS	5Pin KWK KW1 NHL San Jose

Part No.	Description
ILC SC1 MLB ANGELS	5Pin "C" SCH SC1 MLB Anaheim
ILC SC1 MLB ATHLETICS	5Pin "C" SCH SC1 MLB Oakland A's
ILC SC1 MLB DODGERS	5Pin "C" SCH SC1 MLB Los Angeles
ILC SC1 MLB GIANTS	5Pin "C" SCH SC1 MLB San Francisco
ILC SC1 MLB PADRES	5Pin "C" SCH SC1 MLB San Diego
ILC SC1 MLB YANKEES	5Pin "C" SCH SC1 MLB New York
ILC SC1 NBA KINGS	5Pin "C" SCH SC1 NBA Sacramento
ILC SC1 NBA LAKERS	5Pin "C" SCH SC1 NBA Los Angeles
ILC SC1 NBA WARRIORS	5Pin "C" SCH SC1 NBA Golden State
ILC SC1 NFL 49ERS	5Pin "C" SCH SC1 NFL San Francisco
ILC SC1 NFL BRONCOS	5Pin "C" SCH SC1 NFL Denver
ILC SC1 NFL CHARGERS	5Pin "C" SCH SC1 NFL San Diego
ILC SC1 NFL COWBOYS	5Pin "C" SCH SC1 NFL Dallas
ILC SC1 NFL RAIDERS	5Pin "C" SCH SC1 NFL Oakland
ILC SC1 NFL RAMS	5Pin "C" SCH SC1 NFL Saint Louis
ILC SC1 NHL DUCKS	5Pin "C" SCH SC1 NHL Anaheim
ILC SC1 NHL KINGS	5Pin "C" SCH SC1 NHL Los Angeles
ILC SC1 NHL SHARKS	5Pin "C" SCH SC1 NHL San Jose