

## COMPLETE BORING JIG KIT


*Kit Contents:*

BORING JIG FIXTURE (CLS 200): Heat treated cast aluminum. Oil impregnated bronze bushing with extra long guideways for accuracy and long life. 2<sup>3</sup>/<sub>8</sub>" and 2<sup>3</sup>/<sub>4</sub>" backset positioning.

SPADE BIT (CLS 401): 1" boring bit made of tool steel with precision shaft

SPUR BIT (CLS 302-2): 2<sup>1</sup>/<sub>8</sub>" spur bit is a heat treated chromoly cutter on precision machined shaft — ideal for in plant or on-the-job production boring.

SPUR BIT (CLS 301-8): 1<sup>1</sup>/<sub>2</sub>". Same quality as the 2<sup>1</sup>/<sub>8</sub>" for deadbolt installations, etc.

ADAPTER (CLS 603): Adapts <sup>3</sup>/<sub>8</sub>" drill motor for 1/2" shaft spade and spur bits. This is designed for light work requirements where large drill motors are too heavy — also available for hex and square end shaft.

REDUCER RING (CLS 701-4): Use with 1<sup>1</sup>/<sub>2</sub>" spur bit to prevent splintering.

LATCH MORTISER (CLS 500): 1 × 2<sup>1</sup>/<sub>2</sub>" for marking cut-out for latch plate.

STRIKE MORTISER (CLS 501): 2<sup>1</sup>/<sub>4</sub>" full lip.

STRIKE MARKER (CLS 900): All steel 2<sup>1</sup>/<sub>4</sub>" long for easy reach.

**Part No.**  
CLS 108